

# District Cooling Workshop

Wednesday 18/6/2014

## Towards Cooperative District Cooling Society

**merito**



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# **PRESENTATION ON TSE TREATMENT**

**JUNE 18<sup>TH</sup> 2014**





## COMPANY BACKGROUND

- OVER 55 YEARS EXPERIENCE IN THE WATER INDUSTRY
- PRESENT IN 12 COUNTRIES WORLD WIDE
- GLOBAL HEADQUARTERS IN DUBAI, UAE
- STAFF STRENGTH : 2500 + WORLD WIDE
- 10 YEARS IN QATAR
- FULLY FLEDGED OFFICE : 425 + STAFF
- PLANTS : RO / SEWAGE TREATMENT  
(PLANTS AND CHEMICALS)



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## TECHNOLOGIES OFFERED FOR DISTRICT COOLING

1) R. O. PLANT

2) PRE TREATMENT

A) 2 STAGE FILTRATION (CONVENTIONAL), OR

B) ULTRAFILTRATION

3) CHEMICAL TREATMENT PROGRAM

4) OPERATION AND MAINTENANCE



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## **Design Basis:**

**Source : Either Ground Water/ Sea Water or  
Treated Sewage Effluent (TSE)**

### **Feed TSE water quality (Typical):**

TSS	=	5 mg/l	TDS	=	1,500 mg/l
BOD	=	5 mg/l	COD	=	50 mg/l
Temperature	=	22 – 35 C	pH	=	6.5 – 7.5

### **Actual TSE water quality at tap off point:**

TSS	=	7 mg/l	TDS	=	2,000 mg/l
BOD	=	7 mg/l	COD	=	65 mg/l
Temperature	=	22 – 35 C	pH	=	6 – 8



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## **Achievable Treated Water Quality:**

(Equivalent to Kahramaa Potable water quality):

- 1. pH = 6.5 – 7.5
- 2. TDS = 100 - 200 mg/l
- 2. TSS = Negligible

Applications/ End -use:

- 1. District Cooling make up water
- 2. Toilet Flushing
- 3. Industrial use



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## **BASIS OF TREATMENT & EQUIPMENT`SELECTION:**

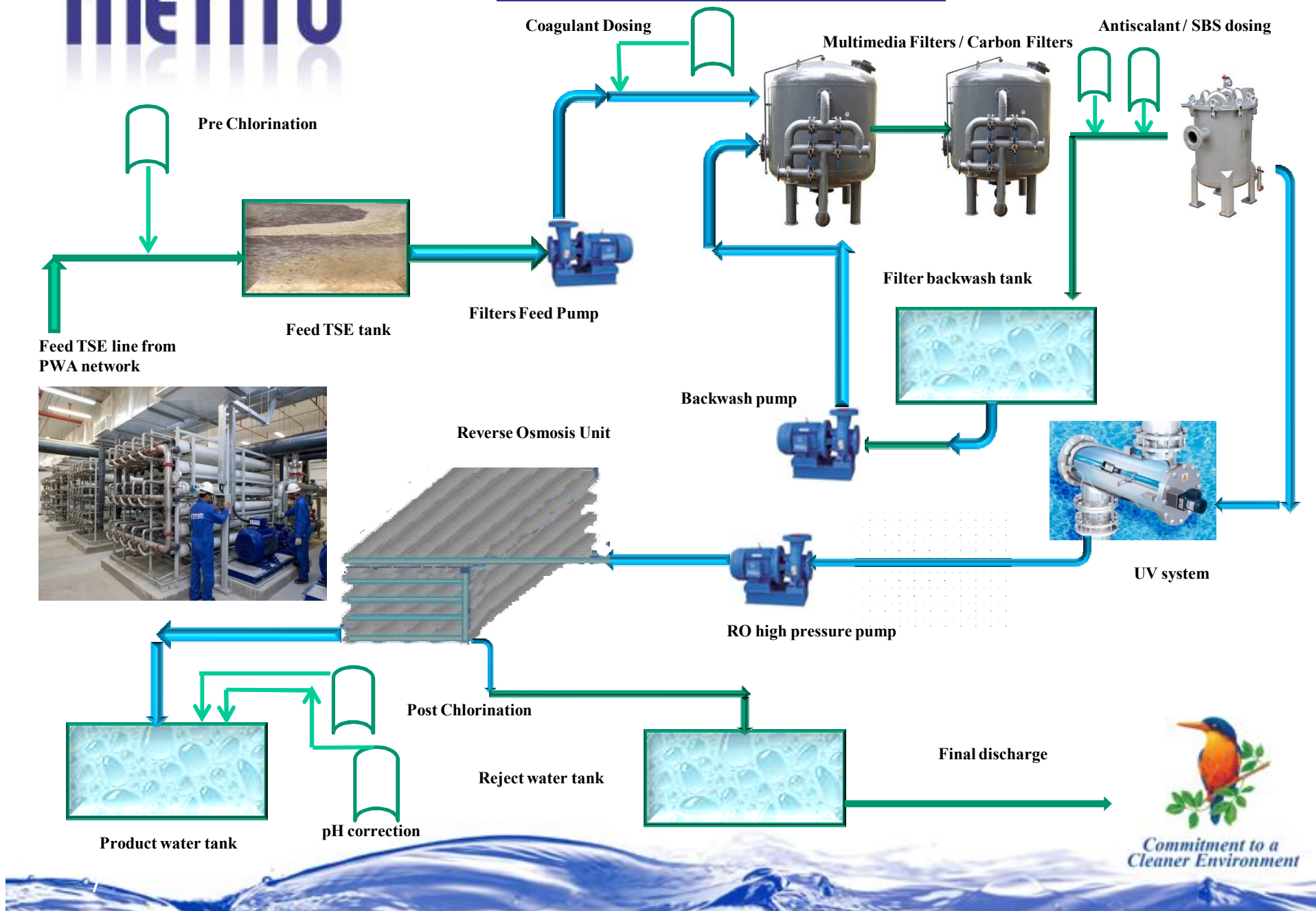
- |   |                        |
|---|------------------------|
| 1) Hypochlorite dosing                        | : Primary disinfection |
| 2) Multimedia Filters                         | : TSS / BOD removal    |
| 3) Activated Carbon Filters                   | : COD removal          |
| 4) Cartridge Filters                          | : Fine filtration      |
| (Or Ultrafiltration skids replacing 2, 3,& 4) |                        |
| 5) Acid / Antiscalant dosing                  | : Minimize scaling     |
| 6) SBS chemical dosing                        | : De chlorination      |
| 7) Ultraviolet disinfection(UV)               | : Disinfection         |
| 8) Reverse Osmosis (R.O.)                     | : TDS removal          |
| 9) Caustic dosing                             | : pH correction        |



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## Schematic Block Diagram







## WATER BALANCE

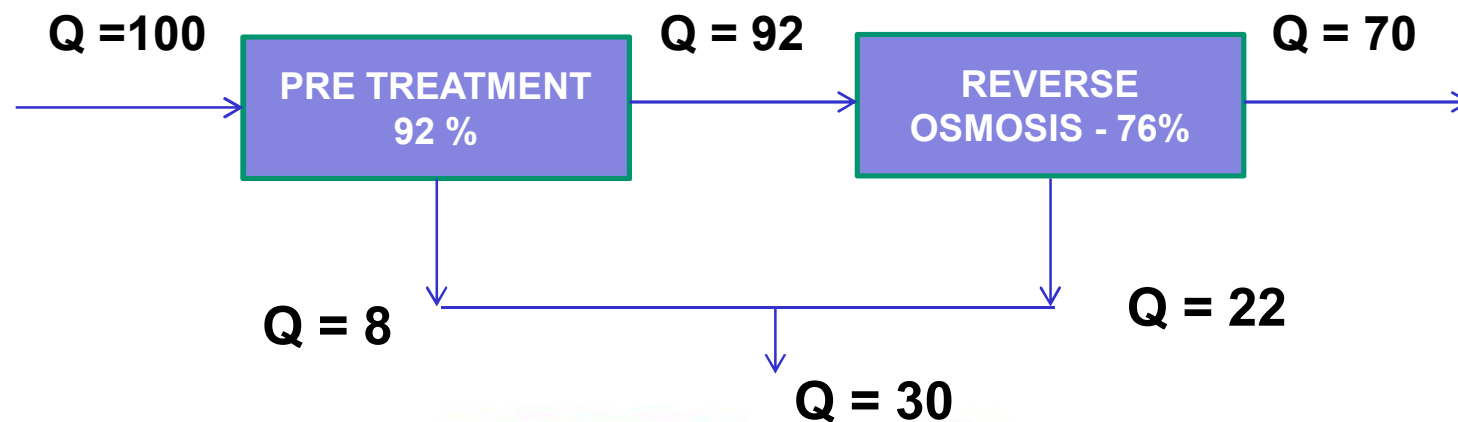
### TYPICAL RECOVERIES:

- 1) PRE TREATMENT : 92 %
- 2) R.O. : 76 %

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OVERALL RECOVERY : 70 %

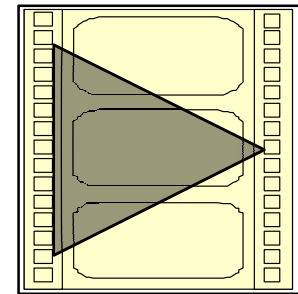
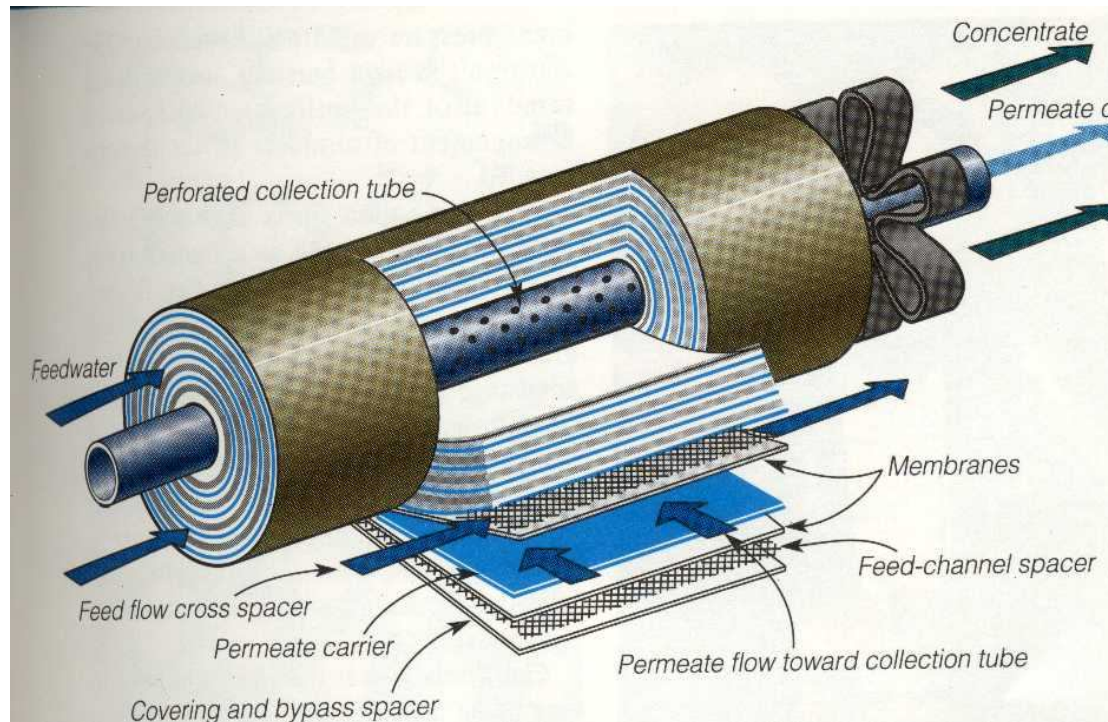
BALANCE WASTE WATER : 30%



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# Membranes Types

## Spiral Wound Design



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## MATERIAL OF COSNTRUCTION OF EQUIPMENT

- |                         |                      |
|-------------------------|----------------------|
| • FEED TANK ( TSE TANK) | - RCC/ GRP           |
| • CENTRIFUGAL PUMPS     | - SS 316             |
| • FILTERS               | - GRP / CARBON STEEL |
| • UF MEMBRANE           | - PES / PVDF         |
| • RO MEMBRANE           | - POLY AMIDE         |
| • RO PRESSURE TUBE      | - GRP                |
| • UF- RO SKIDS          | - CARBON STEEL       |
| • UV STERILZIER UNIT    | - SS 316             |
| • CHEMCIAL DOSING TANKS | - GRP                |
| • TREATED WATER TANK    | - RCC/ GRP           |



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## WASTE WATER DETAILS

### Sources within the RO plant:

From RO reject / Pre-treatment backwash waste / Membrane cleaning & Flushing / Over flows

### Typical quality:

TSS : Less than 50 mg/l

BOD : Less than 50 mg/l

COD : Less than 150 mg/l

TDS : 8,000 – 10,000 mg/l

pH : 6.5 to 7.5

Disposal - Permits from MOE/ Ashghal need to be obtained



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## OPERATION & MAINTENANCE:

- 1) MANPOWER
- 2) CHEMICALS
- 3) MEMBRANES
- 4) CONSUMMABLES
- 5) SPARES



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## MOL Chemicals Total TSE Solutions

### STANDARD KEY REQUIREMENTS

- Compliance with all requirements for equipment defect liability period / warranty maintenance
- High degree of automation to ensure all key parameters are logged and normalisation data is available real-time for RO
- For District Cooling, a full automation offering focussed on Operational Results; Risk Management
- Full support 24/7



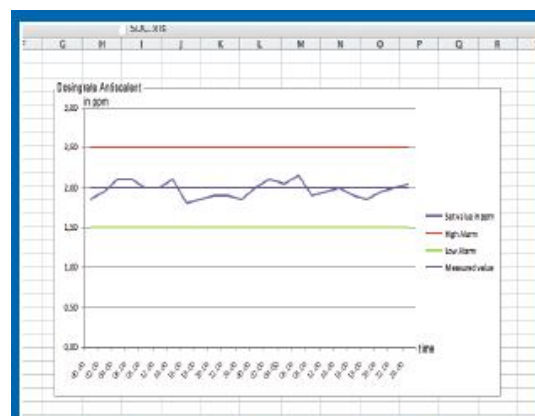
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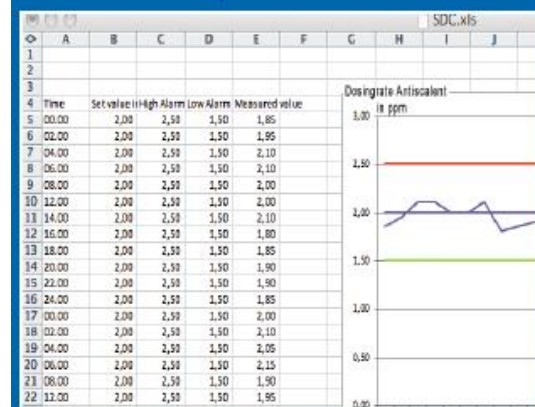


## MOL Chemicals Total Membrane Solutions

- Inhibitor Management System
- Normalisation Data
- Data Utilisation
  - Internet Access
  - Graphic Representation
  - Online Sensors
  - Real-Time Data
  - Advance Notices
  - Alarm Messages
  - Trend Graphs
  - Consumption - water/chemical



Registration, graphics and trends



Registration, graphics and trends



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## MOL Chemicals Total Cooling Solutions

- Chemistry, Equipment, Software and Communications technology
- **Award-winning technology focussing on corrosion (pitting/general) and biofilm / scale monitoring**
- Web-based summary of account status based on 24/7 monitoring
- **One-click to any device in the field for full view and reconfiguration**
- “Access” and “permissions” options
- **Open System**
- Boilers, Cooling, Closed, RO



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## MOL Chemicals Total Cooling Solutions – Data Management

Summary view of all monitored systems

Custom named facilities

Custom 'processes' defined for each facility

Processes						
Best Hotel						
Cooling Tower - Process Cooling						
Last Value	Alarms	Conductivity (Measure) (µS)	Sensor Backup	Conductivity (Measure) (µS)	ORP (Measure) (mV)	Flow Switch (State) ( )
8/18/09 5:32:53 PM	○	1218.74		1206.13	-329.27	Flow
Best Hotel 2						
Boiler - WM1						
Last Value	Alarms	Boiler 1 (Measure) (µS)	Boiler 1 (Minimum) (µS)	Boiler 1 (Maximum) (µS)	Boiler 1 (Average) (µS)	Feedwater Flow (Total) (gal.)
8/18/09 5:32:27 PM	○	3131.75	3019.82	3436.33	3318.16	2102144.75
Wastewater - Plant 1						
Last Value	Alarms	Influent pH (pH)	Effluent pH (pH)	Level (gal)	Flow (Total) (gal)	Effluent ORP (mV)
8/18/09 5:32:27 PM	○	5.41	7.31	2416.00	26243.00	-251.60

Critical process data, units & custom names sent from devices, synchronized automatically in VTouch. No lengthy set-up required!

One click and you connect LIVE to your device, regardless of connection type.



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## METITO'S R.O. POLISHING FOR DISTRICT COOLING

- ❖ PALM JUMEIRAH , DUBAI (TSE) - 18,000 M3/DAY (2009)
- ❖ EMAAR DOWNTOWN , DUBAI (TSE) - 20,000 M3/DAY (2013)  
(UNDER EXECUTION)
- ❖ HOTEL FOUR SEASONS , DOHA (TSE) - 50 M3/DAY (2006)
- ❖ HOTEL ST. REGIS, DOHA (TSE) - 1,700 M3/DAY (2012)
- ❖ PEARL RO , DOHA - 35,000 M3/DAY (2013)  
(SEA WATER TO FOR DISTRICT COOLING)



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## SAMPLE RO PLANT PHOTOGRAPHS



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## Temporary Containerised SWRO Plants – Multi-media Filters



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SWRO – 3000 m<sup>3</sup>/day



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TSE Polishing RO – 18,000 m<sup>3</sup>/day



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Ghuzlan Island SWRO – 4 X 1,000 m<sup>3</sup>/day + 1 X 500 m<sup>3</sup>/day



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# METITO

Thank you

Terima Kasih

Danke

감사합니다

Tashakkur

Salamat



Gracias

Grazie

Dank u

ありがとう

شكرا

Merci



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